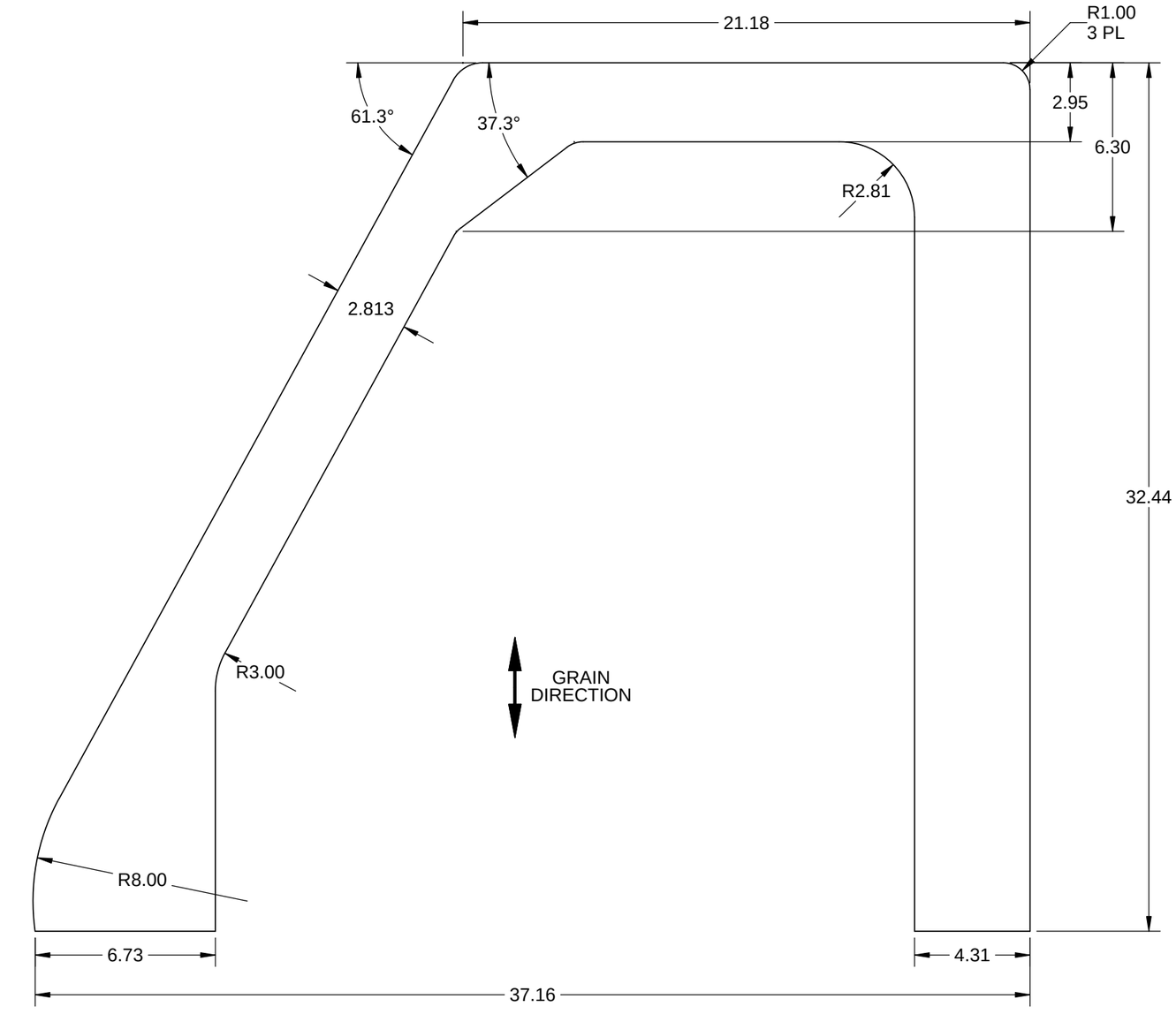

PRELIMINARY B2
12.07.19 (AJS)

D4503-1 UPPER DOOR SKIN

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.96 lbs
8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER DRAWING FILE "D4503-1-REVPB1.DXF"
9) FORM PART TO FINAL SHAPE AT NEXT ASSY

REV.	DESCRIPTION	BY	DATE
PB2	PART REDUCED OVERALL FOR NEW HEADER DESIGN	AJS	12.07.19
PB1	PRELIMINARY: COMPLETE REDESIGN	AJS	12.06.26
A	NEW ISSUE	AJS	12.03.02

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4503	REV. PB2
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE UPPER DOOR SKIN	SCALE NTS
DE APPR.			
DATE	12.07.19		

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